



STANDARD DSR HEADER MINIMUM WIDTHS

DSR HEADER GAUGE: 0.040

DSR RADIUS: 1/4" - 3/8" - 1/2" - 5/8"

EDM: - NO 1/4"

OPEN HEADER GAUGE: .040" - .050" - .064" - .090"

STANDARD TURNUPS: 7/16" - Custom CALL US

PLATE HEADER GAUGE: .125" ONLY

***** DSR Minimum LENGTH = 4 1/2" *****

FLAT FIN STYLE - INDUSTRIAL										
	AT / AL			AH / AHL			TH / TL			
ROWS	[LANGLEY ONLY]						[LANGLEY ONLY]			ROWS
	DSR	OPEN	PLATE	DSR	OPEN	PLATE	DSR	OPEN	PLATE	
1										1
2	1 5/8"	1 3/16"	1 5/16"	2 1/8"	1 3/4"	1 7/8"	2"	1 5/8"	1 3/4"	2
3	2 1/16"	1 3/4"	1 7/8"	3"	2 5/8"	2 11/16"	2 3/4"	2 3/8"	2 1/2"	3
4	2 5/8"	2 5/16"	2 3/8"	3 7/8"	3 1/2"	3 9/16"	3 1/2"	3 3/16"	3 1/4"	4
5	3 1/8"	2 13/16"	2 15/16"	4 3/4"	4 3/8"	4 7/16"	4 1/4"	3 7/8"	4"	5
6	3 11/16"	3 3/8"	3 7/16"	5 5/8"	5 1/4"	5 5/16"	5"	4 5/8"	4 3/4"	6
7	4 1/4"	3 15/16"	4"				5 3/4"	5 3/8"	5 1/2"	7
8	4 3/4"	4 1/2"	4 9/16"							8
9 EDM	5 5/16"	5 1/16"								9 EDM
	EDMONTON: NO 1/4" DSR			[LANGLEY ONLY]			[LANGLEY ONLY]			
	DSR	OPEN	PLATE	DSR	OPEN	PLATE	DSR	OPEN	PLATE	

1/2" DEEP DROP SEAM HEADERS: TROUGH WIDTH TO FIT * MAX 0.90 *** THICK TANKS**

***** DSR Minimum LENGTH = 4 1/2" *****

FLAT FIN STYLE - INDUSTRIAL											
	AT / AL			AH / AHL			TH / TL				
ROWS	1/2" DEEP DROP SEAM						1/2" DEEP DROP SEAM			ROWS	
	[LANGLEY ONLY]						[LANGLEY ONLY]				
1										1	
2		1 3/4"			2 3/16"			2 1/8"		2	
3		2 5/16"			3 1/16"			2 7/8"		3	
4		2 3/4"			3 15/16"			3 5/8"		4	
5		3 1/4"			4 13/16"			4 3/8"		5	
6		3 13/16"			5 11/16"			5 1/8"		6	
7		4 3/8"						5 7/8"		7	
8		4 7/8"								8	
					[LANGLEY ONLY]			[LANGLEY ONLY]			



STANDARD DSR HEADER MINIMUM WIDTHS

DSR HEADER GAUGE : 0.040

DSR RADIUS: 1/4" - 3/8" - 1/2" - 5/8"

EDM: - NO 1/4"

OPEN HEADER GAUGE: .040" - .050" - .064" - .090"

STANDARD TURNUPS: 7/16" - Custom CALL US

PLATE HEADER GAUGE: .125" ONLY

***** DSR Minimum LENGTH = 4 1/2" *****

FLAT FIN STYLE - INDUSTRIAL										
IH / IHL			IN / IL			CI				
ROWS	[LANGLEY ONLY]									ROWS
	DSR	OPEN	PLATE	DSR	OPEN	PLATE	DSR	OPEN	PLATE	
1										1
2	2 1/8"	1 3/4"	1 7/8"	1 5/8"	1 5/16"	1 7/16"	2 1/8"	1 3/4"	1 7/8"	2
3	3"	2 5/8"	2 11/16"	2 5/16"	2 "	2 1/16"	3 "	2 5/8"	2 11/16"	3
4	3 7/8"	3 1/2"	3 9/16"	2 15/16"	2 3/4"	2 11/16"	3 7/8"	3 1/2"	3 9/16"	4
5	4 3/4"	4 3/8"	4 7/16"	3 5/8"	3 5/16"	3 3/8"	4 3/4"	4 3/8"	4 7/16"	5
6	5 5/8"	5 1/4"	5 5/16"	4 1/4"	3 15/16"	4 1/16"	5 5/8"	5 1/4"	5 5/16"	6
7				4 15/16"	4 5/8"	4 11/16"	6 1/2"	6 1/8"	6 3/16"	7
8				5 9/16"	5 1/4"	5 3/8"				8
9				6 1/4"	5 15/16"	6 "				9
10				6 7/8"	6 11/16"					10
	EDMONTON: NO 1/4" DSR			EDMONTON: NO 1/4" DSR			[LANGLEY ONLY]			
	DSR	OPEN	PLATE	DSR	OPEN	PLATE	DSR	OPEN	PLATE	

1/2" DEEP DROP SEAM HEADERS: TROUGH WIDTH TO FIT *** MAX 0.90 *** THICK TANKS

***** DSR Minimum LENGTH = 4 1/2" *****

FLAT FIN STYLE - INDUSTRIAL										
IH / IHL			IN / IL			CI				
ROWS	1/2" DEEP DROP SEAM									ROWS
	[LANGLEY ONLY]									
1										1
2	2 3/16"			1 3/4"			2 3/16"			2
3	3 1/16"			2 7/16"			3 1/16"			3
4	3 15/16"			3 1/16"			3 15/16"			4
5	4 13/16"			3 3/4"			4 13/16"			5
6	5 11/16"			4 3/8"			5 11/16"			6
7	6 9/16"			5 1/16"			6 9/16"			7
8				5 11/16"						8
9				6 3/8"						9
10 EDM				7"			[LANGLEY ONLY]			10 EDM



STANDARD DSR HEADER MINIMUM WIDTHS

- DSR HEADER GAUGE :** 0.040
- DSR RADIUS:** 1/4" - 3/8" - 1/2" - 5/8" **EDM:** - NO 1/4"
- OPEN HEADER GAUGE:** .040" - .050" - .064" - .090"
- STANDARD TURNUPS:** 7/16" - Custom CALL US
- PLATE HEADER GAUGE:** .125" ONLY

***** DSR Minimum LENGTH = 4 1/2" *****

FLAT FIN STYLE - INDUSTRIAL							
CS				HT / HL			
ROWS	[LANGLEY ONLY]			[EDMONTON ONLY]			ROWS
	DSR	OPEN	PLATE	DSR	OPEN	PLATE	
1							1
2	1 5/8"	1 3/16"	1 5/16"	2 "	1 5/8"		2
3	2 1/16"	1 3/4"	1 7/8"	2 3/4"	2 3/8"		3
4	2 5/8"	2 5/16"	2 3/8"	3 1/2"	3 3/16"		4
5	3 1/8"	2 13/16"	2 15/16"	4 1/4"	3 7/8"		5
6	3 11/16"	3 3/8"	3 7/16"	5 "	4 5/8"		6
7	4 1/4"	3 15/16 "	4 "	5 3/4"	5 3/8"		7
8	4 3/4"	4 1/2"	4 9/16"	6 7/16"	6 1/8"		8
				EDMONTON: NO 1/4" DSR			
	DSR	OPEN	PLATE	DSR	OPEN	PLATE	

1/2" DEEP DROP SEAM HEADERS: TROUGH WIDTH TO FIT * MAX 0.90 *** THICK TANKS**

***** DSR Minimum LENGTH = 4 1/2" *****

FLAT FIN STYLE - INDUSTRIAL			
CS		HT / HL	
ROWS	1/2" DEEP DROP SEAM	1/2" DEEP DROP SEAM	ROWS
	[LANGLEY ONLY]	[EDMONTON ONLY]	
1			1
2	1 3/4"	2 1/8"	2
3	2 5/16"	2 7/8"	3
4	2 3/4"	3 5/8"	4
5	3 1/4"	4 3/8"	5
6	3 13/16"	5 1/8"	6
7	4 3/8"	5 7/8"	7
8	4 7/8"	6 5/8"	8
	[LANGLEY ONLY]	[EDMONTON ONLY]	